

# Corroflon RCSI Series Hose Specifications

## Convuluted Reinforced PTFE Lined Hose



## Stainless Steel Braided, Silicone Rubber Covered Convoluted PTFE Lined Hose

### Silicone Rubber Covered

**RCSI** For hoses required to withstand temperatures up to 180°C, SI grade hose is semi-transparent, allowing visual monitoring of the braid. An RCSI braided hose assembly has an external smooth finish silicone rubber cover vulcanised directly onto the braid.

### Corroflon GP/AS/SP PTFE Tube Liners

**Corroflon GP** liner is manufactured from hose quality grade PTFE conforming to FDA requirements 21 CFR 177.1550 and USP Class VI, extruded into tube and helically convoluted. It also includes a heavy gauge Grade 304 stainless steel reinforcing wire helically wound into the external root of the convolutions to strengthen the convoluted shape. The braid is high tensile grade 304 stainless steel wire braid to give maximum protection to the hose against internal pressure and external abrasion.



GP Liner AS Liner SP Liner

**Corroflon AS** grade has an anti-static PTFE liner manufactured from FDA approved PTFE, and less than 2.5% of "high purity" Carbon Black material to FDA requirement 21 CFR 178.3297. The carbon is encapsulated by the PTFE, and in normal, nonabrasive applications will not come loose to contaminate any fluid passing through.

**Corroflon SP** is a special purpose liner where the convolutions are closer together, yielding greater radial strength to the hose design.

### Temperature Rating

Maximum Operating Temperatures (internal fluid):

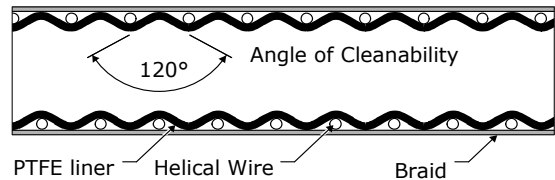
- SS Braid** -70°C to +230°C
- PB Braid** -30°C to +100°C
- SSRC and SSFP** -40°C to +140°C
- RCSI** -40°C to +180°C
- KYB** -40°C to +120°C

(For external temperature limits, reduce maximum temperatures by 20°C).

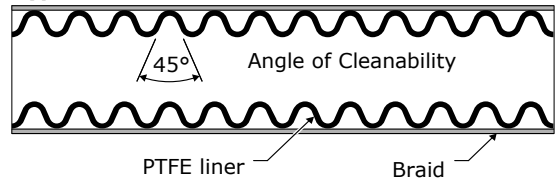
### Cleanability

Corroflon offers better cleanability and drainability than any other convoluted PTFE hose on the market due to extremely shallow convolutions - 80° to 120°, compared with only 45° to 65° in other convoluted hose designs:

#### Corroflon GP Lined PTFE Hose



#### Typical Convoluted PTFE Hose



### Fittings

Corroflon is available with a range of 'standard' end fittings, normally supplied hygienically PTFE lined, or "Flared Through".

### Corroflon Silicone Rubber Covered (RCSI) Hose Specifications

Corroflon Braid Type	Nominal Hose Bore Size		Bore Inside Convolutions		Max Working Pressure		Burst Pressure		Liner Wall Thickness		O/D of Braid		Min Bend Radius		Continuous Max Length		Weight per Unit Length	
	in	mm	in	mm	Bar (N/m <sup>2</sup> )	psi	Bar (N/m <sup>2</sup> )	psi	in	mm	in	mm	in	mm	ft	m	kg/m	lb/ft
RCSI	1/2	15	0.440	11.2	41	595	450	6525	0.05	1.4	0.92	23.5	2 1/4	57	92	28	0.49	0.33
RCSI	3/4	20	0.620	15.7	35	505	240	3480	0.05	1.4	1.17	29.6	3	76	100	30	0.56	0.38
RCSI	1	25	0.847	21.5	31	450	200	2900	0.06	1.5	1.56	39.7	4 1/4	105	130	40	0.98	0.66
RCSI	1 1/4	32	1.080	27.5	27	390	180	2610	0.06	1.5	1.69	42.8	4 3/4	123	100	30	1.12	0.75
RCSI	1 1/2	40	1.250	32.0	23	335	120	1740	0.06	1.5	2.22	55.8	6	150	82	25	1.90	1.27
RCSI	2	50	1.690	43.0	20	290	100	1450	0.07	1.8	2.68	68.0	8 1/4	210	60	18	2.72	1.82
RCSI	2 1/2	65	2.120	54.0	16	230	70	1015	0.07	1.8	3.11	79.0	10 1/2	267	43	13	3.10	2.08
RCSI	3	80	2.500	64.0	14	205	60	870	0.07	1.8	3.74	95.0	13 1/2	345	33	10	3.95	2.65
RCSI	4	100	3.860	98.0	10	145	40	580	0.08	2.0	4.85	123.0	17 3/4	450	16	5	6.14	4.11
RCSI	6	150	5.250	130.0	5	73	20	290	0.10	2.5	6.93	176.0	35 1/2	900	13	4	12.00	8.04



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