The **Sani-Pro Bender** quickly and evenly heats Sani-Pro Sanitary Rigid Tubing with or without ends and allows the forming of 45°, 90° and 180° bends. Complete micro systems can be created or enhanced with Sani-Pro Micro Tubing formed to the requirements of your present system.

Materials include Sani-Pro-K (PVDF) and Sani-Pro-T (polypropylene), available in metric size tubing. Sani-Pro Sanitary Micro Tubing Systems are fully integratable with larger diameter Sani-Tech sanitary rigid, flexible and silicone tubing systems and components.

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**STEP ONE**

Place the tubing into the heater block.

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**STEP TWO**

Remove the tubing from the heater and place it into the desired bend angle.

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**COMPLETE**

The tubing is ready to be connected to Sani-Tech flexible or rigid sanitary systems.

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### EQUIPMENT SPECIFICATIONS

**BENDER**

Produces custom bends for 1/8- to 3/4-in (3- to 14.2mm) tubing sizes

**Part Number:**

STB - 110 or 220 volt

**Height, in./mm:** 4.25/108.0

**Width, in./mm:** 15.10 in. with handles

**Depth, in./mm:** 11.15/283.21

**Weight, lbs./kg:** 7.8/3.54

**Head Specs:** Nickel Coated

**Heat:** 315°F (157°C)

**I.D. Sizes, in:** 1/8, 1/4, 3/8, 1/2, 9/16

**I.D. Sizes, mm:** 3, 6, 10, 12, 14.2

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**FEATURES**

- Insulated Handles
- Suction Cups
- Power: 110 volt/60 cycles or 220 volt/50 cycles, 15 amps
- On/Off Switch
- Red Indicator Light
- West Bend Timer

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**SANI-FORM**

- Bending Forms with Suction Cups
- **I.D. Sizes, in:** 1/8, 1/4, 3/8, 1/2, 9/16
- **I.D. Sizes, mm:** 3, 6, 10, 12, 14.2
- **Bend Angles:** 45°, 90° & 180°

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*Sani-Tech® and Sani-Pro® are registered trademarks of Saint-Gobain Performance Plastics.*